

AURORA ENDMILLS
for CFRP

I.T.E.C.
CUTTING SOLUTIONS

ROUTER WITH NICK

CVD DIAMOND

MULTIPLE
BLADES



item no.	D1 blade diameter	L1 blade length	L total length	d shaft diameter
AURCN-2	2	12	60	6
AURCN-3	3	15	60	6
AURCN-4	4	16	60	6
AURCN-6	6	20	60	6
AURCN-8	8	25	75	8
AURCN-10	10	30	75	10
AURCN-12	12	36	100	12

Ø	peripheral speed [rpm]	feed speed [mm/min]
6	9500 - 11000	850 - 950
8	7500 - 8500	800 - 900
10	6000 - 7000	700 - 750
12	5000 - 6000	600 - 650

cutting Ø (D1) tolerance [mm]

$6 \leq D1 \leq 12$ -0,02/-0,08

*Shank Ø tolerance: h6

